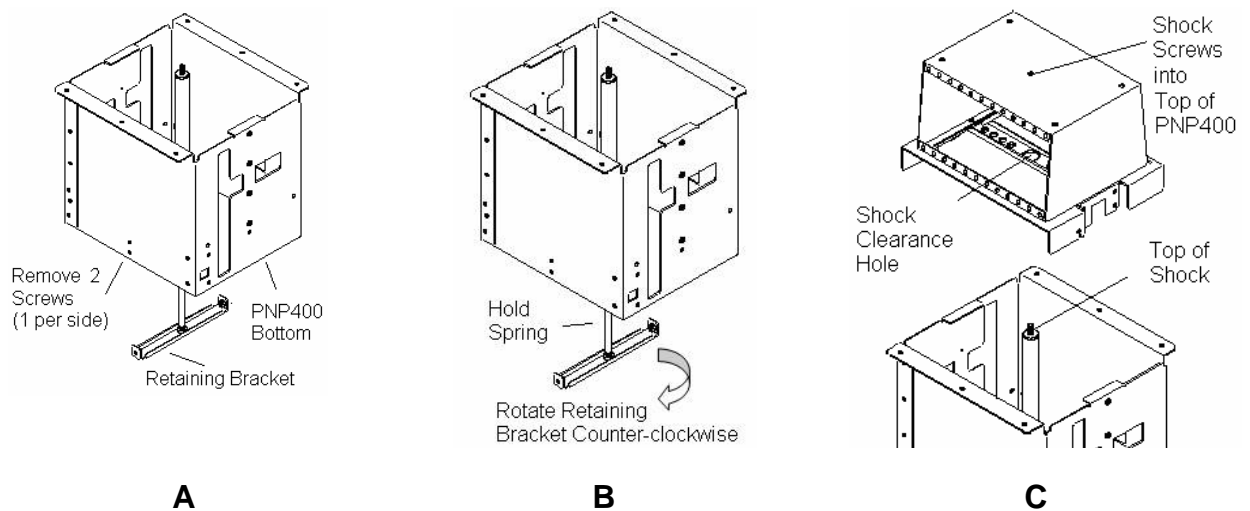


Instructions for Replacing the Gas Spring for a PNP400

1. Place the Pop 'N Plug[®] in the closed position and remove the unit from the table. Place the unit on a flat surface using a soft cloth to protect the top of the unit from scratches. The unit should be positioned so that you have access to the bottom of the unit.

NOTE: The metal on the unit's bezel is thin, so be careful not to bend or damage the bezel.

2. Using a Phillips screwdriver, carefully remove the 2 screws that secure the spring retaining-bracket to the enclosure (A). Apply downward pressure when removing the screws since the spring will still be under pressure. **CAUTION! The gas spring may still possess tension and may push against you once you have removed the screws.**



3. The spring retaining-bracket is attached to the gas spring. After the 2 screws are removed, the bracket will extend past the bottom of the enclosure. Rotate the spring retaining-bracket counterclockwise and remove it from the spring (B).
4. The top of the gas-spring is threaded and screws into the upper lid of the unit. Hold the body of the gas-spring and rotate the spring counterclockwise (C). Image (C) shows the PNP400 top half separately for clarification only. Do NOT remove the top of the PNP400.

THE REMOVAL IS COMPLETE.

5. Insert the new spring into the bottom of the unit. Rotate the body clockwise until it is secured to the top of the unit.
6. Attach the spring retaining-bracket to the bottom of the new spring by screwing clockwise until it is snug. Make sure the bracket lines up correctly with the bottom of the unit; it is not symmetrical.
7. Carefully apply pressure to the bracket and compress the spring so the bracket holes line up with the enclosure holes, and then fasten the 2 screws removed earlier.
8. Reinstall the unit into the table being careful not to damage the bezel.

THE INSTALLATION IS COMPLETE.